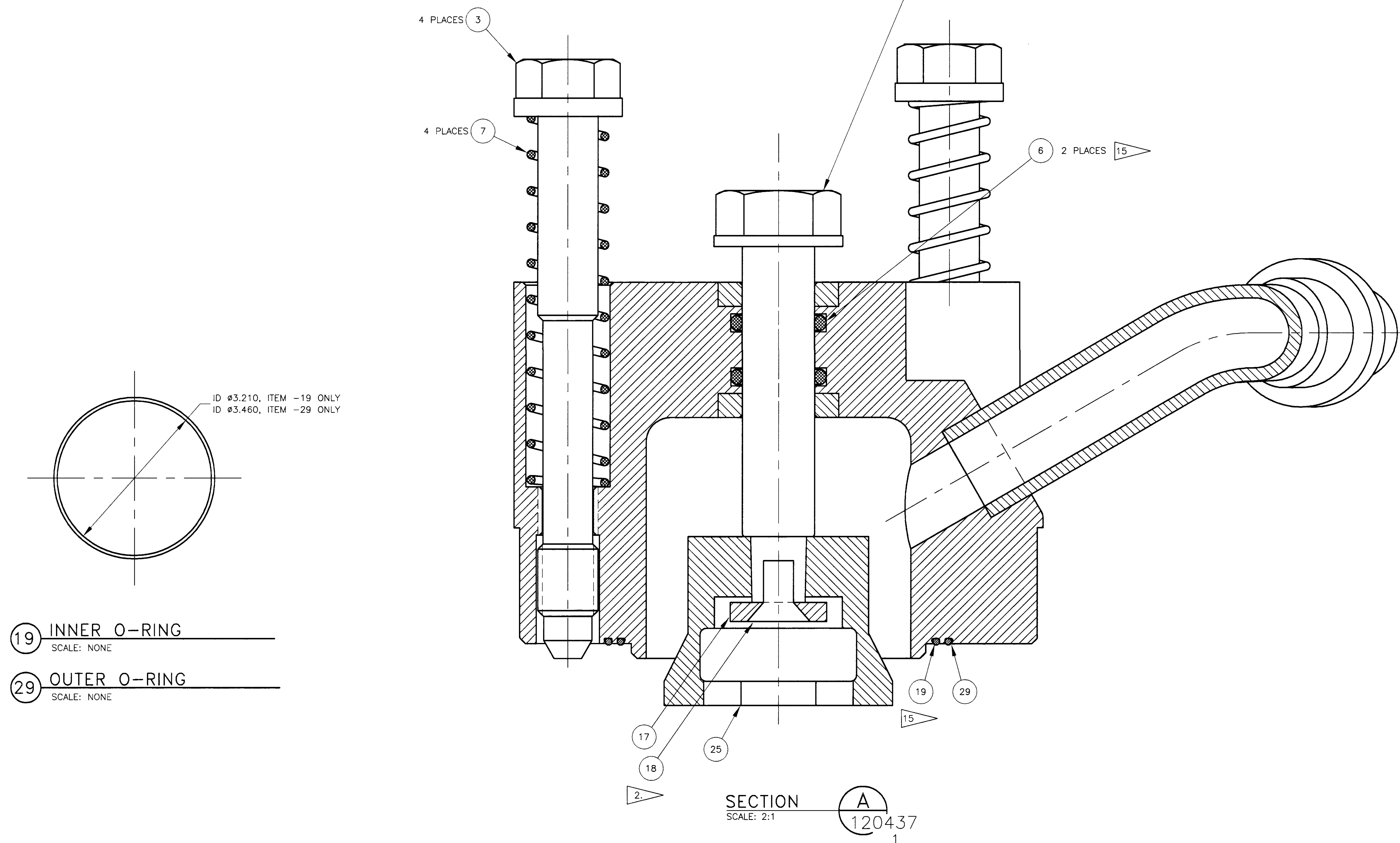


# NOTES

- SEE SHEET 1 FOR GENERAL NOTES AND PARTS/MATERIAL LIST.
- APPLY LOCTITE 242 (OR APPROVED EQUAL) TO THREADS, UPON INSTALLATION, IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS. TORQUE TO 6 +/- 1 FT LBS.



- 19 INNER O-RING  
SCALE: NONE
- 29 OUTER O-RING  
SCALE: NONE

DIMENSIONING AND TOLERANCING SHALL BE INTERPRETED PER ASME Y14.5M-1994. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.

UNSPECIFIED TOLERANCES SHALL BE:

DECIMAL .X±.1 .XX±.01 .XXX±.005

FRACTIONAL ±1/16 ANGULAR ±1°

ALL IMPLIED 90° ANGLES SHALL BE PERPENDICULAR WITHIN THE GREATEST TOLERANCE OF THE LINEAR DIMENSIONS.

ALL COAXIAL FEATURES SHALL BE CONCENTRIC WITHIN .032 DIAMETER, UNLESS OTHERWISE SPECIFIED.

DWG NO	TITLE	REF NUMBER	DRAWING INDEX	REV NO	REV DATE	DESCRIPTION	ENGR	COMPANY
H-2-116004								
DRAWING TRACEABILITY LIST				REVISIONS				
NEXT USED ON								

GENERAL SERVICE  
(EXCEPT AS NOTED SAFETY SIGNIFICANT FOR CONFINEMENT PURPOSES)

NAME H. MILLER	DATE 6/01	COMPANY FBI	U.S. DEPARTMENT OF ENERGY Richland Operations Office
DESIGNED BY J. Miller	DATE 6/01	COMPANY FBI	CSB MCO PORT NUMBER 2 VALVE OPERATOR SECTION AND DETAIL
SCALE F	SIZE 212H	INDEX NO 8407	DWG NO H-2-120437
SCALE AS NOTED	EDIT	632107	SHEET 2 OF 2

